

MANPOWER ESTIMATE - Twin CAM ROOM

1 st shift	-	6	men	full time	TURNOVER STANDS
2 nd shift		2	men	head Assy	full time
		2	men	Assist turnover stands,	Assy of
				Dist Drive Housing,	Stockhandle.
		<u>10</u>	men	minimum	

<u>20</u>	people total
1	TEST Operator
1	Stockhandle ENGS - Test to 2L1 Room
<u>22</u>	

12 people - first
10 people - SECOND.

$$22 \times 8 = 176 \text{ hours/day} / 20 \text{ units} = 8.8 \text{ hrs/unit}$$

$$8.8 \times 5,3538 = \$47,1134$$

EPA completion 1/31/75

444033 cancelled 144215 REPLACES ONLY