

Twin CAM Start up Schedule

- 1) ALL PARTS Required for Pilot Line to be in the Plant 12/9/74
- 2) Assembly room to be operational for pilot line 12/13/74
- 3) Begin Assy of (4) Pilot engines 12/16/74
- 4) Start of Assy LINE Pilot 1/13/75
- 5) Assembly Room to be capable of full production - All gages, fixtures, and tooling to be installed and operational 2/7/75
- 6) All parts to be available for S.O.P. 2/10/75
- 7) Start of Engine Production 2/17/75

Acceleration Schedule:

week of	2/17/75	- 10 units
	2/24/75	20 units
	3/4/75	50 units
	3/10/75	100 units

- 8) Start of Assembly Plant Production - 3/4/75