

## TWIN CAM LABOR Elements

DEPT	PART #	DESCRIPTION	/ ENG		BASE		
			LABOR	RATE			
17-6		ENG Assy & test	8.00	5.3538			
26-4	3991407	RING GEAR	.0466	5.2984	.2469		
28-3	334019	Piston	.0972	5.3845	.5234		
28-3	334018	Piston & Pin Assy	.0208	5.3845	.1120		
31-1	334100	CYLINDER CASE	.5438	5.4351	2.9556		
31-2	334100	CYLINDER CASE	.1437	5.3639	.7708		
31-3	334099	CYLINDER & CASE Assy	.1711	5.3808	.9207		
31-4	3973102	BEARING CAP	.0240	5.3999	.1296		
	3973103	BEARING CAP	.0080	5.3999	.0432		
	3973104	BEARING CAP	.0080	5.3999	.0432		
35-2	6270026	Clutch Housing	.1086	5.3594	.5820		
		TOTAL	9.1718				